

SERIOUS TRUCKS



**STOCKPILE & OFF-ROAD
CONSTRUCTION**

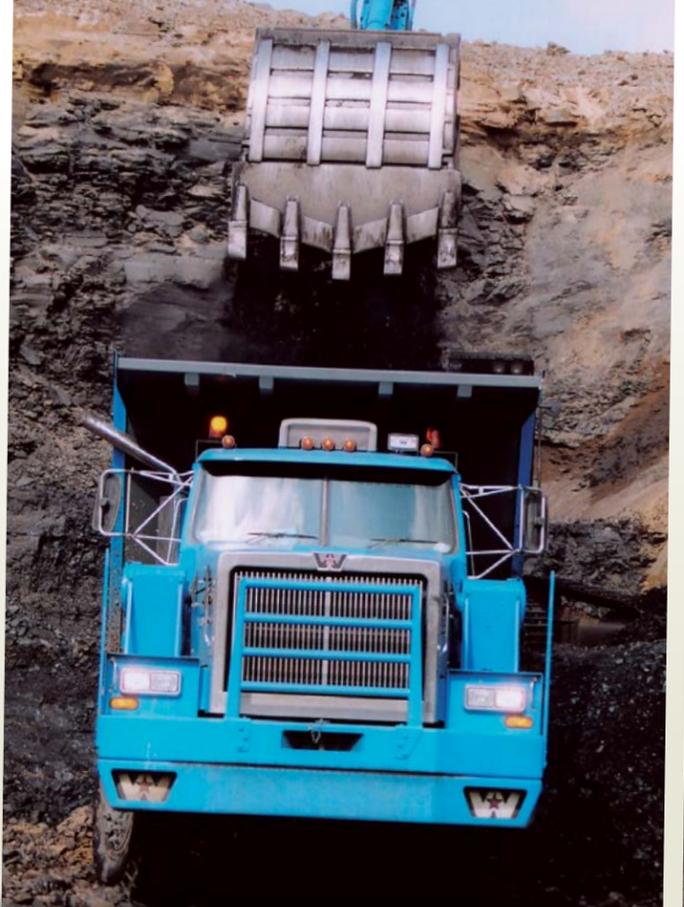
4900 6900
XD XD



Serious trucks.™

**RELIABILITY AND LOW COST
OF OPERATION ARE BUILT RIGHT IN.**

Since 1967, Western Star has been building trucks designed to stand up to the toughest jobs out there – including your mine site. Our durable 6900XD trucks are built with hard work in mind, equipped with our safe, severe-duty steel cab and rugged components, and offering full customization with multiple options to make it exactly the truck you need. In other words, it's the perfect alternative to more costly rigid and articulated 40-ton haulers.



**MAKES YOU MONEY ON
DAY ONE. AND EVERY
DAY AFTER THAT.**

Less expensive to buy and less expensive to run. Western Star® trucks are built with the quality and durability to deliver exactly that. Take the 6900XD. It's the definition of heavy duty, with rugged construction and components that can handle whatever you throw its way.

It's no surprise, really. Western Star has a history of building work trucks that last, reducing downtime and cost of operation. And it's all backed with unrivaled factory and dealer support. Put some of these trucks into service and you'll keep your business and cash flow running.



The right engine for every job.

We offer a range of engines to help make sure the job gets done the way you intended. Engines with the horsepower and torque ratings to let you spec it to your needs, including a Detroit™ Series 60® Tier III engine option designed solely for off-highway use – without DEF and EGR for simpler operation. Get what you want. Get what you need. Most importantly, get it done.

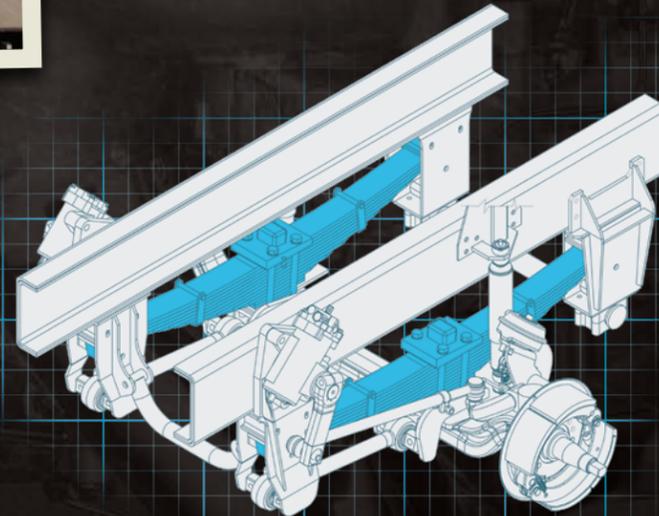
ENGINE	HORSEPOWER	TORQUE
DETROIT™ SERIES 60® TIER III	425-500	1475-1550lb.-ft.
DETROIT™ DD15™ TC	455-505	1550-1750lb.-ft.
DETROIT™ DD16®	475-600	1850-2050lb.-ft.
CUMMINS ISX15	400-600	1450-2050lb.-ft.

DETROIT SERIES 60 TIER III



RUGGED. NO MATTER WHERE YOU LOOK.

Form meets function in the front end of our extreme-duty trucks. Our rugged fenders are designed for years of service, while our heavy-duty fiberglass hoods protect the engine and our Glacier core, shock-mounted radiator, allowing them to perform efficiently around hazards. The wide fenders and easy-access panels also let operators check fluids from above the engine. We even engineered in a quick disconnect system so the entire fender and air cleaner assembly can be removed in one piece to ease major engine work.

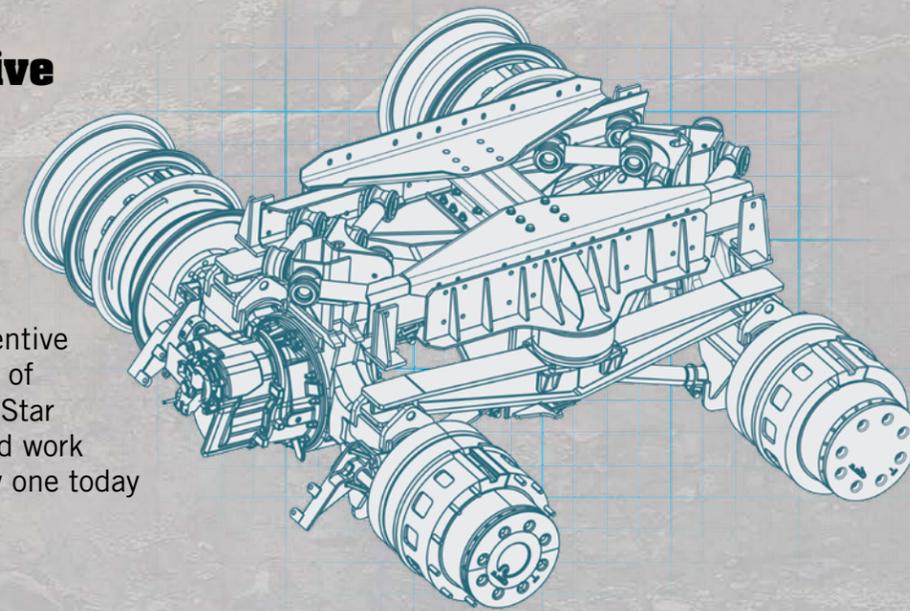


A TOUGH SUSPENSION. A SMOOTH RIDE.

To ensure that the 6900XD drives smooth, loaded or empty, Western Star uses a double-slipped spring suspension, which lets us control the springs with heavy-duty track rods and eliminates the need for spring pins. This configuration allows the spring packs to slide on wear pads without shock loading. Once your drivers get a ride, they may never want to ever drive anything else.

The simple, cost-effective way to move big loads.

Our chassis and axle options go far beyond just being heavy duty – they make moving material look easy. Our planetary gear sets allow you to haul massive loads while still keeping the chassis accessible. This reduces preventive maintenance time and lowers the cost of operation, ensuring that your Western Star truck will stand up to the rigors of hard work and go the distance day after day. Buy one today and count the savings in the future.



STAY ON THE JOB.

Your equipment can't help you if it stops working or lets your hoppers overflow. That's why Western Star builds trucks with features for maximum uptime like a durable point-to-point electrical system with fuse panels in the cab and steel clamps that separate the wiring from the chassis to reduce debris build-up and wear. In fact, every major component is designed for easy access and quick replacement during preventive maintenance, so you can get them back to work as soon as possible.



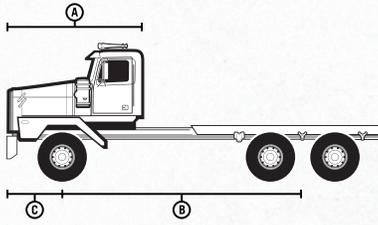
DURABILITY TO THE FOURTH POWER.

Our quadruple frame rail option gives the 6900XD all the strength and flexibility you need to haul your 40-ton load, making your job easier by working stronger.



4900

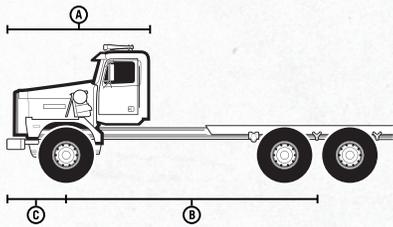
XD EXTREME DUTY



A	BBC: 123"
B	WB: Up to 448"
C	BA: 50"

6900

XD EXTREME DUTY



A	BBC: 141"
B	WB: Up to 486"
C	BA: 59"

PARTS AND SERVICE, WHEN YOU NEED THEM.

Our goal is to keep you working. That's why your dealer has an experienced service center team and carries a wide selection of parts, with access to an even greater variety through our expanding global network of parts distribution centers. You get the support you need to grow – no matter where you do business.

YOUR KIND OF FINANCING PROGRAMS.

Being part of the Daimler Truck Financial family means we can get you into the right truck at the right price with rates that are competitive with anyone, including banks. Plus, because we know the transportation and vocational business, it's simple to get the financing you need – and into the Western Star you want.

Daimler Truck Financial

Financing that works for you.



WESTERN STAR

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